Hydrogen is an important chemical intermediate and could be used as a CO₂-free energy carrier in many applications that currently rely on fossil hydrocarbons. Steam methane (CH₄) reforming (SMR) followed by the water-gas shift reaction is the most common process for large-scale hydrogen production today (1). Although commercially optimized for decades, the endothermic SMR process is expensive; high capital costs and high energy consumption are unavoidable (2). Furthermore, the process produces stoichiometric CO₂, which may impose additional costs because of the need for sequestration or because of a possible carbon tax. Despite the fundamental economic and environmental limitations of SMR, none of the presently deployed renewable power sources, including hydrogen from electrolysis, can compete with the SMR process for large-scale H₂ production (3).

Alternatively, H₂ can be produced by pyrolysis of CH₄ without producing CO₂:

\[
\text{CH}_4(g) \rightarrow \text{C}(s) + 2\text{H}_2(g) \quad \Delta H^\circ = 74 \text{ kJ/mol} \quad (1)
\]

Only half as much H₂ is produced per mole of CH₄ compared to SMR; however, considerably less energy input is required and solid carbon is coproduced rather than CO₂. The solid carbon can be safely stored in perpetuity; some may be valuable for use in electrodes or as additives to materials (e.g., concrete, asphalt, rubber). Further, direct CH₄ pyrolysis can be done in a relatively simple (and potentially low-cost) commercial process in a single reaction step. Small amounts of unconverted CH₄ can be tolerated in most downstream processes. For ammonia production or in a fuel cell, for example, H₂ may contain small amounts of CH₄, whereas carbon oxides produced from the SMR process will poison the catalysts and must be completely removed.

Early interest in CH₄ pyrolysis made use of gas-phase radical reactions. Reaction equilibrium favors high temperature and low pressure to achieve high CH₄ conversion, and high-temperature gas-phase chemistry coproduces a mixture of H₂ along with ethane, ethylene, acetylene, and aromatics, which are expensive to separate (4). The only commercially practiced processes use gas-phase reactions in thermochemical or plasma reactor systems (5) to produce specialty carbons; however, CH₄ pyrolysis has not been used commercially specifically for H₂ production. Steinberg and others (6–15) have proposed using inert metal melts as thermochemical reaction media and as a heat transfer fluid for pyrolysis of CH₄. In molten metals, the low-density carbon produced by gas-phase pyrolysis at high temperature floats to the surface of the melt where it can be removed. The highest H₂ yield of 78% at 1175°C was obtained in a 1-m bubble column containing molten tin, which is not thought to be catalytic (15). Technoeconomic analyses using several heating strategies show that H₂ can potentially be produced by pyrolysis at approximately the same cost as that of H₂ produced by SMR (6), and that using a catalytically active and selective molten metal catalyst producing continuously separable carbon could make the cost of H₂ competitive with SMR even without a CO₂ tax (16).

Metallic catalysts (e.g., Ni, Pd, Pt) achieve high conversion and selectivity to H₂ at moderate temperatures; however, their melting temperatures are extremely high and as solids, they are rapidly deactivated by solid carbon (coke) (6, 8, 17–19). The only report of the use of a molten metal as a catalyst for CH₄ pyrolysis described pure liquid magnesium (Mg), which was used to achieve ~30% of the equilibrium conversion, at 706°C (20). Higher conversions, at higher temperatures, were not possible because of Mg evaporation.

We prepared liquid alloys of active metals in low-melting-temperature metal “solvents” (Sn, Pb, Bi, In, and Ga) using known equilibrium phase behavior to produce catalysts that melt at ~1000°C, and examined the catalytic properties of such melts. We used density function theory to explore physical properties of atoms and clusters of atoms introduced into melts as they relate to the catalytic activity of the melt. The melts are used in molten-metal bubble columns, where carbon continuously floats to the surface where it can be removed (Fig. 1).

A differential reactor (fig. S1A (21)) was used to compare the specific activities for CH₄ pyrolysis for 21 metals and alloys (Table 1). Four trends are notable. First, low-melting-temperature metal “solvents” had some activity, in the order In < Bi < Sn < Ga < Pb. Second, the addition of an active component increased the reaction rate, and the magnitude of this increase depends on the solvent metal used. For example, the activity of melts containing 17 mol % of Ni increased as the solvent changed, the order being In < Sn < Ga < Pb < Bi. Third, the activity increased with the amount of the active metal; for example, 73 mol % of Ni in In was more active than 17 mol % of Ni in In. Fourth, Ni was always more active than Pt, for the same solvent, whereas solid Pt and solid Ni have approximately the same activity (18). Of the compositions that we tested, 27 mol % of Ni dissolved in molten Bi (Ni₀.27Bi₀.73) was the most active catalyst that we found, and further experimental work focused on this alloy.

An effective activation energy Eₐ of 208 kJ/mol was determined for the Ni₀.27Bi₀.73 melt from the data in the Arrhenius plot shown in Fig. 2A obtained in a 15-cm bubble column (Fig. 2B). This value is lower than the activation energy for CH₄ pyrolysis in Bi liquid or for the uncatalyzed gas-phase reaction, but it is higher than that for carbon or solid Ni catalysts (see Fig. 2B). This difference indicates that Ni dissolved in Bi is different from Ni solid, and that Ni₀.27Bi₀.73 is different from Bi solid, or a physical mixture of Ni and Bi.

We observed 95% CH₄ conversion in a 1.1-m bubble column containing molten Ni₀.27Bi₀.73 (Fig. 3A) at 1065°C. Under these reaction conditions, the equilibrium conversion is 98%. When the temperature was reduced to 1040°C, the CH₄ conversion decreased to 86%. The effect of residence time was measured by adjusting the depth at which gas was introduced in the 1.1-m bubble column (see fig. SIC). The temperature in the top 5 cm of the bubble column was maintained.
H2 was observed in the product effluent; no by-products were detectable. In a separate experiment, the surface area was then calculated at 1040°C (Fig. 3, Band C). The conversion of a function of the surface area was then calculated at 1040°C and plotted with the experimental data (Fig. 3A). At 1065°C, in the 1.1-m bubble rise column, only H2 was observed in the product effluent; no by-products were detectable. In a separate experiment, propane was also observed to completely decompose to hydrogen and carbon at 1000°C in a 12-cm column. Higher pressures resulted in less selectivity to hydrogen (Fig. 3C) in a differential reactor, which may be due to gas-phase reactions occurring; however, at longer residence times, the lack of by-products suggests that any other products pyrolyze at least as rapidly as methane. The CH4 data were used to make an estimate of ~600 m³ for the reactor required for a 200 kilotons per annum H2 plant, operating at 10 atm, with 95% CH4 conversion at 1065°C, assuming 25% gas-phase holdup, continuous carbon removal, and approximately spherical, 1-cm-diameter, bubbles (see supplementary information).

The stability of Ni0.27Bi0.73 as a catalyst for CH4 pyrolysis was determined by measuring pyrolysis activity over time. The activity of a bubble column of molten Ni0.27Bi0.73 did not change over 170 hours (fig. S2). Over this time period, carbon dissolved into the melt and approached a steady state with the rate of precipitation out of the melt. A solid nickel catalyst deactivated in 1 hour (fig. S3), likely forming a carbon-covered surface.

The carbon produced by CH4 pyrolysis in a Ni0.27Bi0.73 bubble column accumulated as a fine powder at the top surface of the melt (Fig. 1, A and B). Raman spectroscopy indicated that most of the carbon was graphite [0.594 I(D)/I(G)], Fig. 1C). A sharp peak at 284.5 eV in x-ray photoelectron spectroscopy (fig. S4) also suggested that most of the carbon was graphite. Energy-dispersive x-ray spectroscopy showed that the powder was mostly carbon (92% of atoms) with small amounts of Bi and Ni (total <4% of atoms) (fig. S6). The metal was deposited by evaporation from the liquid and deposition on the floating carbon layer (fig. S7). If the carbon layer was submerged in the melt, the Ni and Bi dissolved and clean carbon floated on the surface, where it could be removed (fig. S8). Carbon also deposited slowly on the walls of the reactor via precipitation from the saturated melt; carbon was observed on walls that were never in contact with the CH4 bubbles (fig. S5). The rate of deposition on the reactor walls depended initially on the reactor material. However, once carbon formed, the carbon-on-carbon deposition decreased with time.

X-ray fluorescence measurements of cooled Ni0.27Bi0.73 alloy, after 170 hours of methane pyrolysis, showed that 1.5 mol% of carbon has dissolved in the melt. Based on an assumed saturation of 1.5 atom% carbon, the time required to reach saturation in a bubble column is 5 hours; however,

![Table 1. Comparison of activity for methane pyrolysis at 1000°C when CH4 is flowed over 38.5 mm² of molten metal as described in fig. S1a.](https://science.sciencemag.org/)

<table>
<thead>
<tr>
<th>Liquid catalyst</th>
<th>Rate of hydrogen production (mol H2 produced × cm⁻² s⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td>In</td>
<td>8.2 × 10⁻¹</td>
</tr>
<tr>
<td>Bi</td>
<td>8.2 × 10⁻¹</td>
</tr>
<tr>
<td>Sn</td>
<td>8.5 × 10⁻⁵</td>
</tr>
<tr>
<td>Ga</td>
<td>3.2 × 10⁻⁵</td>
</tr>
<tr>
<td>Pb</td>
<td>3.3 × 10⁻⁵</td>
</tr>
<tr>
<td>Ag</td>
<td>4.3 × 10⁻⁹</td>
</tr>
<tr>
<td>Pb vapor</td>
<td>2.1 × 10⁻⁹</td>
</tr>
<tr>
<td>17% Cu-Sn*</td>
<td>3.1 × 10⁻⁵</td>
</tr>
<tr>
<td>17% Pt-Sn</td>
<td>1.6 × 10⁻⁵</td>
</tr>
<tr>
<td>17% Pt-Bi</td>
<td>4.2 × 10⁻⁹</td>
</tr>
<tr>
<td>62% Pt-Bi*</td>
<td>6.5 × 10⁻⁹</td>
</tr>
<tr>
<td>17% Ni-In</td>
<td>4.7 × 10⁻⁹</td>
</tr>
<tr>
<td>17% Ni-Sn</td>
<td>5.6 × 10⁻⁹</td>
</tr>
<tr>
<td>73% Ni-In*</td>
<td>6.4 × 10⁻⁹</td>
</tr>
<tr>
<td>17% Ni-Ga</td>
<td>7.9 × 10⁻⁹</td>
</tr>
<tr>
<td>17% Ni-Pb</td>
<td>8.3 × 10⁻⁹</td>
</tr>
<tr>
<td>17% Ni-Bi</td>
<td>9.0 × 10⁻⁹</td>
</tr>
<tr>
<td>27% Ni-Au*</td>
<td>1.2 × 10⁻⁸</td>
</tr>
<tr>
<td>27% Ni-Bi*</td>
<td>1.7 × 10⁻⁸</td>
</tr>
<tr>
<td>27% Ni-Bi* (replicate)*</td>
<td>1.7 × 10⁻⁸</td>
</tr>
</tbody>
</table>

**Fig. 1. Hydrogen production with a Ni-Bi molten catalyst.** (A) Reactor for CH4 conversion to H2 and carbon in a molten-metal bubble column with continuous carbon removal. (B) Scanning electron microscopy image of the carbon produced. (C) Raman spectrum of surface carbon. The dashed line labeled “D” is at 1350 cm⁻¹, and the dashed line labeled “G” is at 1582 cm⁻¹. (D) Ab initio molecular dynamics simulation showing an orbital (green) of a Pt atom dissolved in molten Bi (gray) alloy.
A 304 stainless-steel reactor. At 1065°C and 110 cm, hydrogen was the only product observed. 40-kPa argon inlet partial pressures, 10-standard centimeters per minute (sccm) total flow, and 1065°C. Twenty-seven mol % of Ni in Bi was used with a quartz inlet tube, at 160-kPa methane and which was kept 100°C cooler to prevent headspace reactions. The black triangle represents data at for the reactor described in fig. S1c. The average temperature was 1040°C, except the top 5 cm, and selectivity to hydrogen as a function of inlet-tube depth and calculated bubble surface area.

CH₄ conversion was constant through the time of saturation (figs. S2 and S3), indicating that the catalytic activity was not affected by the concentration of carbon on the melt. Constant conversion would be consistent with the cleavage of the C–H bond being the rate-limiting step.

To explore the behavior of carbon in the melt, we filled a U-shaped reactor (fig. S1B) with Ni₀.₂₇Bi₀.₇₃ and introduced CH₄ bubbles in one arm of the U tube and Ar bubbles in the other. The gas streams were isolated from each other with no gas contact. After 7 days of continuous operation at 1050°C, most of the carbon formed accumulated above the surfaces of the melt—on both sides of the tube. This observation is consistent with carbon formation from CH₄ pyrolysis at the surfaces of the CH₄-containing bubbles, saturating the metal alloy liquid with carbon such that precipitation occurs at all heterogeneous interfaces (including the surfaces of both CH₄ and Ar bubbles).

Constant-temperature ab initio molecular dynamics was used to investigate the electronic properties of the molten alloys. Initial calculations were performed for a melt containing one active metal atom in 82 atoms of inert material. In all cases, the active metal atom becomes negatively charged. Figure 1D shows that, for Pt in Sn, the negative charge occupies an orbital whose shape is similar to that of a d-orbital. Because the system is liquid, the shape of the orbital and its energy fluctuate (movie S1). The Bader charges of the active atoms in several melts are shown in table S1. Figure 4A shows that the calculated charge on the active atom is correlated with the catalytic activity measured experimentally for CH₄ pyrolysis: The lesser the negative charge, the higher the activity. The electron charge on the active metal comes from the neighboring Sn atoms, each having a slightly more positive Bader charge than when they are alone in the melt (fig. 4, B and C). The average charge per atom is ~0.91 electron, and no Pt-Pt bonds are formed. In retrospect, this finding is not surprising: Pt is an electrophilic metal, and barium and cesium platinitides are known compounds in which Pt is a negative ion (22, 23). The addition of Bi to Pt-group metals has also been observed to weaken the binding strength of aromatic hydrocarbons to the surface (24).

In simulations, we followed the evolution of Pt₂ (fig. 4D and movie S2) and Pt₄ clusters (fig. S10) placed in molten Sn at 627°C. Both clusters dissociate in a few picoseconds to form isolated Pt⁻ ions. This result is surprising for several reasons. Hybrid density functional calculations using the HSE06 functional show that Pt₂,Pt₂⁻, and even Pt₄⁻ are stable in the gas phase and have a binding energy 0.5 eV. None would dissociate spontaneously in the gas. Further, dissociation of a molecule in a liquid is normally hindered by a “cage effect”: The dissociation fragments must have enough energy to push the solvent out of the way. Thus, Pt-cluster dissociation should be an activated process occurring on a time scale longer than a nanosecond. The only explanation for the rapidity of the dissociation is that electrons from Sn move rapidly to fill antibonding orbitals in Pt, which weakens the Pt-Pt bonds and charges the Pt atoms negatively, causing a “Coulomb explosion.”

On the basis of ab initio molecular dynamics calculations, the nickel within the melt is atomic with a partial negative charge. The atomic charge in different alloys correlates to catalytic activity for CH₄ pyrolysis. If we can assume that the active site for methane activation is the dissolved active metal, the melts discussed here are “single atom” catalysts.
The distance between Pt atoms in a Pt$_2$ cluster in molten Sn during an AIMD run. The two pictures show Sn atoms neighboring the Pt atom, and of all Sn atoms. The graph also shows, in green, the shape of an ab initio molecular dynamics (AIMD) run. (A) Activity for pyrolysis at 1000°C plotted versus calculated Bader charge on the active element. In all experiments, 17 mol % of platinum or nickel was used. The calculations used 1.2 mol % Pt or Ni, at 627°C. (B) The time evolution of the Bader charge on a Pt atom dissolved in molten Sn, and the sum of Bader charges on nearest-neighboring Sn atoms during an ab initio molecular dynamics (AIMD) run. (C) Projected density of states of a Pt atom, of the Sn atoms neighboring the Pt atom, and of all Sn atoms. The graph also shows, in green, the shape of one Pt orbital. The boundaries of the simulation box are shown in blue. (D) The graph shows the distance between Pt atoms in a Pt$_2$ cluster in molten Sn during an AIMD run. The two pictures show the charges on the Pt atoms of a Pt$_2$ cluster at two different times.

REFERENCES AND NOTES
21. Figures S1 to S12, movies S1 and S2, and details of experiments and calculations are available as supplementary materials.

ACKNOWLEDGMENTS
This work was primarily supported by the U.S. Department of Energy, Office of Basic Energy Sciences, grant no. DE-FG03-89ER14048, with additional support provided through a Mellichamp Sustainability Fellowship to D.C.U. from the Mellichamp Academic Initiative. Artwork in Fig. 1 was done by P. Allen and B. Long from the University of California, Santa Barbara (UCSB), College of Engineering. Additional support to A.K. was provided by the UCSB Material Research Laboratory’s Research Internships in Science and Engineering program. We made use of Center for Scientific Computing at the California NanoSystems Institute funded in part by NSF CNS-0960316 and Hewlett-Packard. The Materials Research Laboratory Shared Experimental Facilities are supported by the Materials Research Science and Engineering Centers Program of the NSF under Award no. DMR 11210531720256; a member of the NSF-funded Materials Research Facilities Network (www.mrfn.org). All data are reported in the main paper and supplementary materials.

SUPPLEMENTARY MATERIALS
www.sciencemag.org/content/358/6365/917/suppl/DC1 Materials and Methods
Supplementary Text
Figs. S1 to S12
Table S1
Movies S1 and S2
References (29–43)
29 July 2017; accepted 4 October 2017
10.1126/science.aao5023
Catalytic molten metals for the direct conversion of methane to hydrogen and separable carbon

D. Chester Upham, Vishal Agarwal, Alexander Khechfe, Zachary R. Snodgrass, Michael J. Gordon, Horia Metiu and Eric W. McFarland

Science 358 (6365), 917-921.
DOI: 10.1126/science.aao5023

Hydrogen from methane in molten metal

The hydrogen used in making ammonia and other industrial reactions is produced mainly through steam reforming of methane over nickel catalysts. This high-temperature process also releases carbon dioxide, a greenhouse gas. Upham et al. used nickel dissolved in molten bismuth to pyrolyze methane to release hydrogen and form carbon, which floats to the surface of the melt, where it can be removed. Carbon formation on steam-reforming catalysts is usually a deactivating side reaction, but in the new process, the carbon can be stored or incorporated into composite materials.

Science, this issue p. 917